

Bolster Plate

Fig. 1

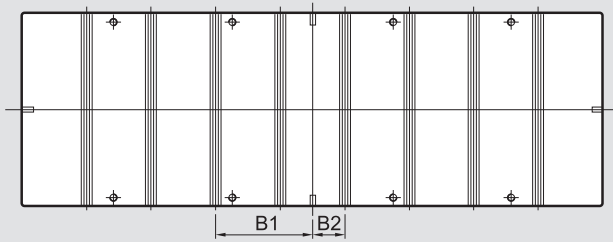


Fig. 2

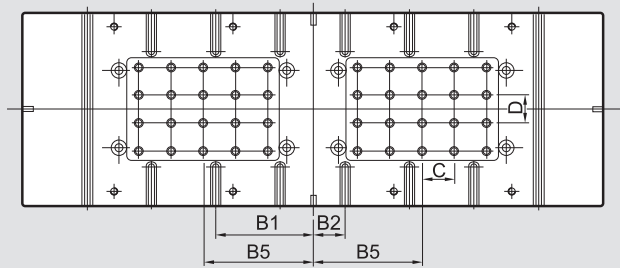


Fig. 3

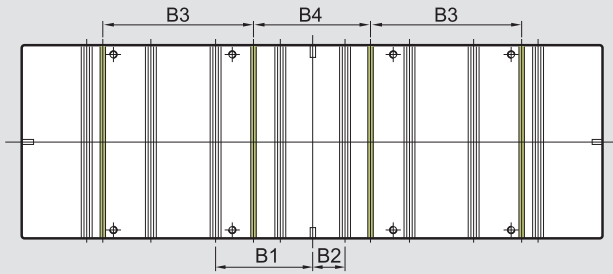
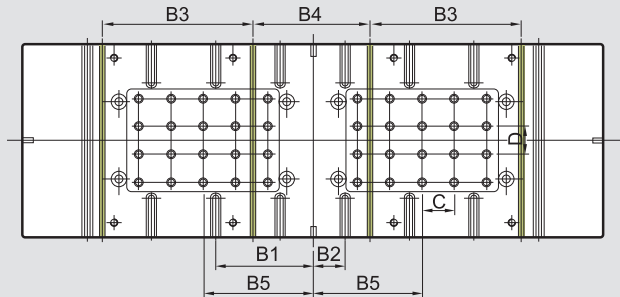


Fig. 4



Machine Type	PH2-160	PH2-200	PH2-250	PH2-300	PH2-400	PH2-600
Bolster Area (LRxFB)	1800×760	2200×940	2500×1000	2500×1000	2700×1000	2800×1000
'T' Slot Type	A	B	B	B	B	B
Number of 'T' Slot	6	8	8	8	8	8
B1	375	375	450	450	450	450
B2	125	125	150	150	150	150
B3	450	710	680	680	680	680
B4	520	520	540	540	540	540
B5	415	455	510	510	510	510
Number of Die Cushion Pin Holes x Hole Diameter	48×Ø20 ^{+0.5} / _{+0.1}	48×Ø28 ^{+0.5} / _{+0.1}	70×Ø28 ^{+0.5} / _{+0.1}	70×Ø28 ^{+0.5} / _{+0.1}	70×Ø28 ^{+0.5} / _{+0.1}	70×Ø28 ^{+0.5} / _{+0.1}
Pin Hole Spacing cxd	75×75	100×100	100×100	100×100	100×100	100×100